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D4436-041
Job Sheet 187230



Part No: D4436-041

Job Qty: 3 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4436 REV.B IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

7164

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	3 Ea		12/13/18	0.00	0.00	Start Up Small Fab			DAS 58
100	Small Fab	3 pcs		12/13/18	0.15	0.96	Small Fab-6		9-89	58 DAS
110	QC	3 pcs		12/13/18	0.00	0.00	QC5		9-89	38
160	Packaging	3 pcs		12/13/18	0.00	0.00	Packaging3-2	5/6/18		DEC 20 2018
170	QC21-SA	3 Ea		12/13/18	0.00	0.00	QC21			9-89

Part Op 100 - Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 1***
Descriptions:

21
8-00

DEC 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	12 Ea (4 ea)	90-Start up Operation	5117-014
D4435-043	Mount Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	507093341 5123500m
D4436-043	Aft Outboard Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	5122077
D4436-045	Aft Inboard Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	5135845
D4440-1	Grommet	3 pcs (1 ea)	90-Start up Operation	5135019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	12	348	0
	D4435-043	3	13	0
	D4436-043	3	3	0
	D4436-045	3	8	0
	D4440-1	3	20	0

Part Specifications

Specifications could not be found.



Container No: S139589



Part: D4436-041

Job No: 187230

Serial No/Batch: S139589

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/20/18

SAC
QE